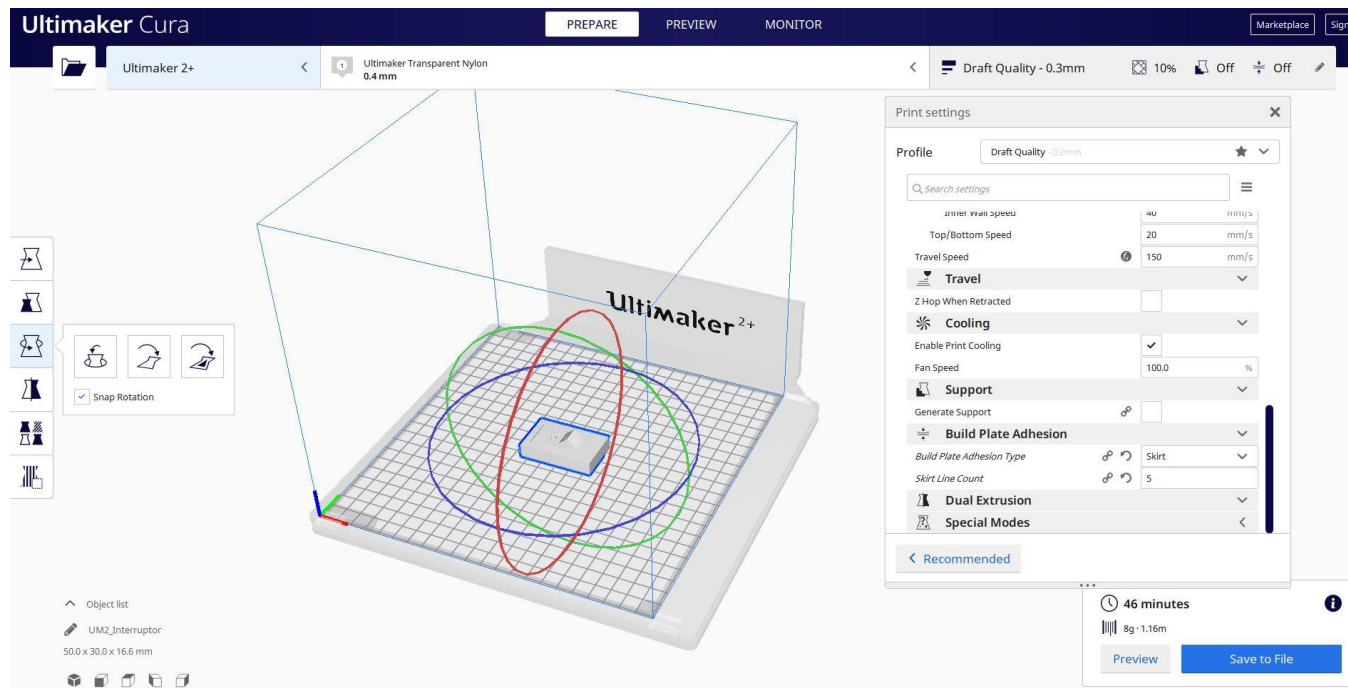




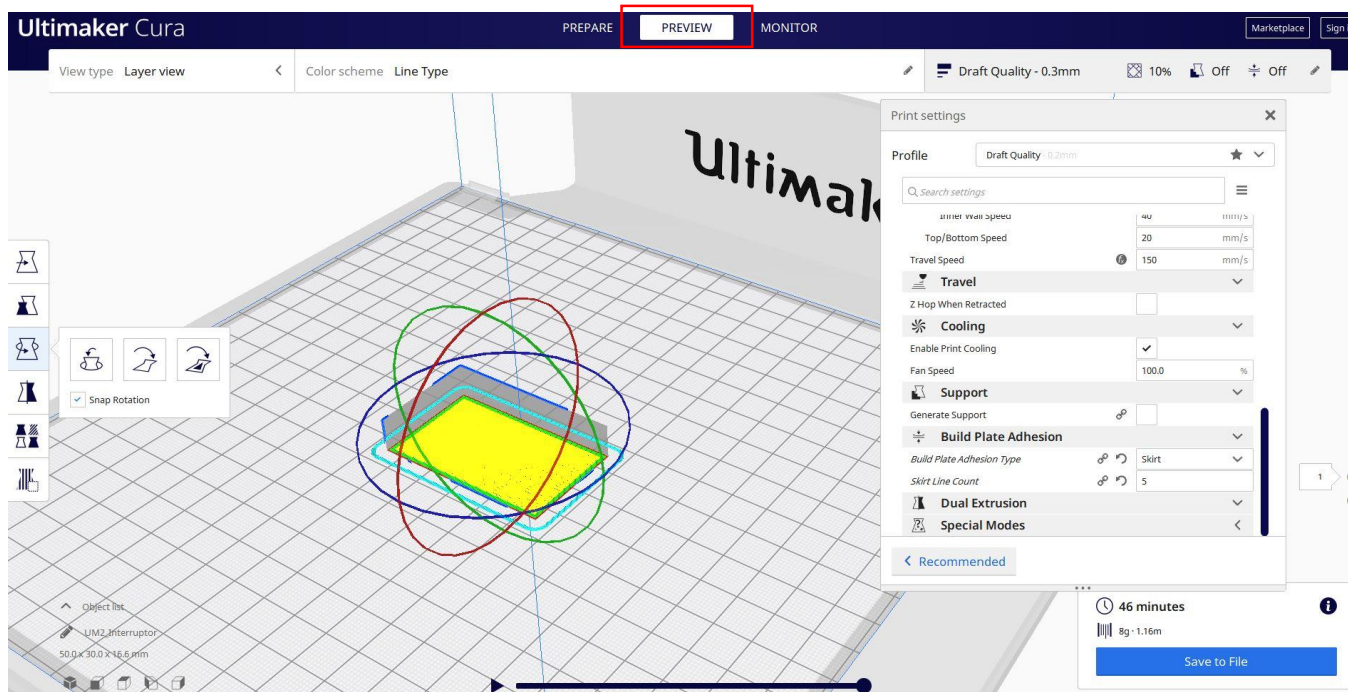
Document 8 – INTERRUPTOR

1. Import the file on the Slicing Software ("Cura") and orient the piece in the best way to be printed.





2. I enter all the correct printing parameters (layer height, wall thickness, infill, support, speed, temperature, ...) and check for any problems from the "Preview"





3. At this point I can save the ".Gcode" file to send to the machine.

The screenshot displays the Ultimaker Cura software interface. A 'Save to File' dialog box is open, showing the file path '210423_Cesar > File da stampare > Interrupitor'. The 'Nome file' field contains 'UM2_Interrupitor' and the 'Salva come' field is set to 'G-code File (*.gcode)'. The 'Salva' button is circled in red. The background shows the 'Print settings' panel with various parameters like 'Draft Quality - 0.2mm', 'Travel Speed', and 'Cooling'. The bottom right corner shows a '46 minutes' print time and a 'Save to File' button.