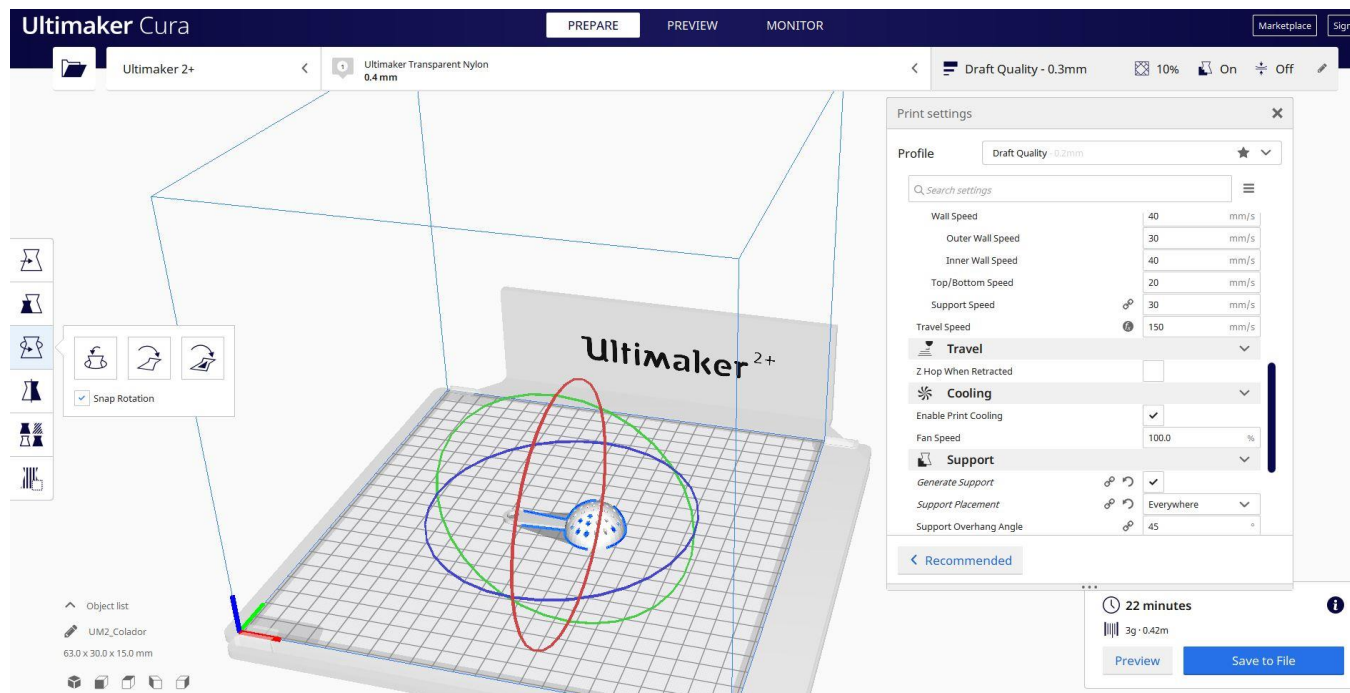




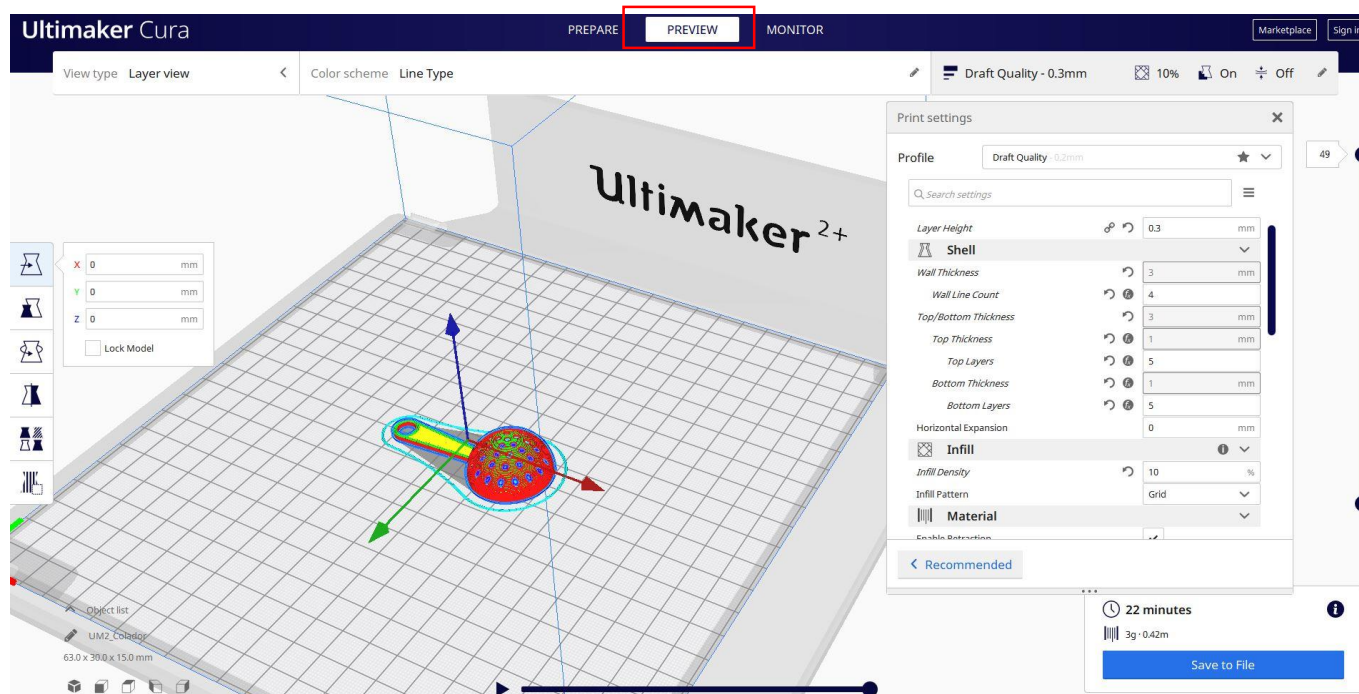
Document 6 – COLADOR

1. Import the file on the Slicing Software ("Cura") and orient the piece in the best way to be printed.





2. I enter all the correct printing parameters (layer height, wall thickness, infill, support, speed, temperature, ...) and check for any problems from the "Preview"





3. At this point I can save the ".Gcode" file to send to the machine.

The screenshot displays the Ultimaker Cura software interface. A 'Save to File' dialog box is open, showing the file path '210423_Cesar > File da stampare > Colador'. The file name is 'UM2_Colador' and the file type is 'G-code File (*.gcode)'. The 'Salva' button is circled in red. The background shows the print settings panel for 'Draft Quality - 0.3mm' with various parameters like Layer Height (0.3 mm), Shell, Infill, and Material. A 'Save to File' button is also visible in the bottom right corner of the print settings panel.

Parameter	Value	Unit
Layer Height	0.3	mm
Shell		
Wall Thickness	3	mm
Wall Line Count	4	
Top/Bottom Thickness	3	mm
Top Thickness	1	mm
Top Layers	5	
Bottom Thickness	1	mm
Bottom Layers	5	
Horizontal Expansion	0	mm
Infill		
Infill Density	10	%
Infill Pattern	Grid	
Material		