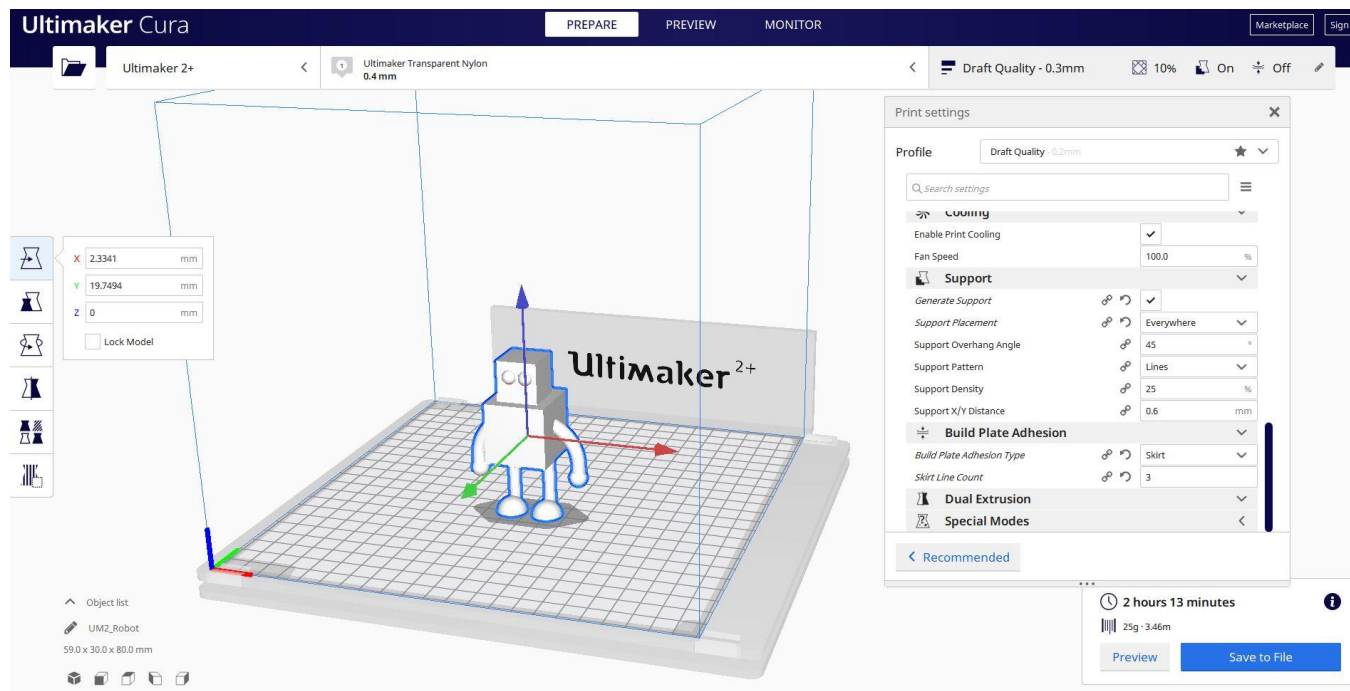




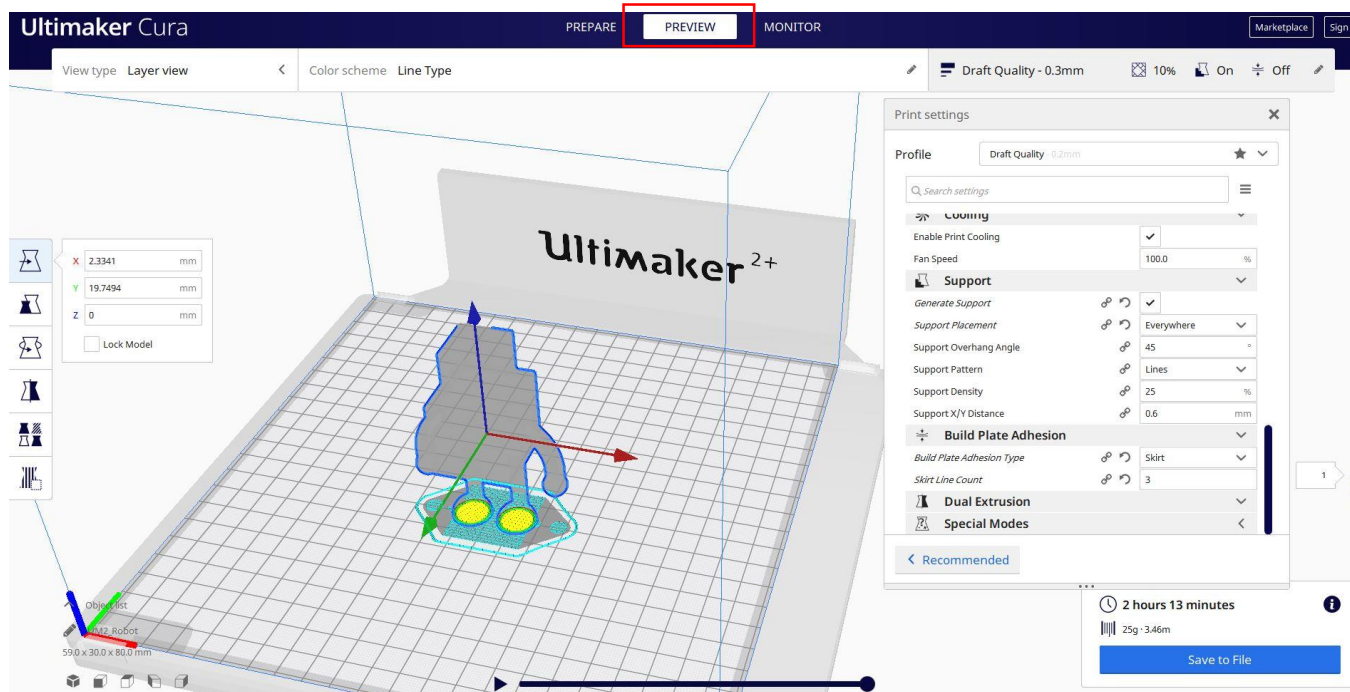
Document 18 - ROBOT

1. Import the file on the Slicing Software ("Cura") and orient the piece in the best way to be printed.





2. I enter all the correct printing parameters (layer height, wall tickness, infill, support, speed, temperature, ...) and check for any problems from the "Preview"





3. At this point I can save the ".Gcode" file to send to the machine.

The screenshot displays the Ultimaker Cura software interface. The main window shows a 3D model of a robot part. A 'Save to File' dialog box is open, showing the file path '210423_Cesar > File da stampare > Robot'. The file name is 'UM2_Robot' and the file type is 'G-code File (*.gcode)'. The 'Salva' button is circled in red. The 'Print settings' panel is also visible, showing various settings for the 'Draft Quality - 0.3mm' profile, including 'Cooling', 'Support', 'Build Plate Adhesion', and 'Dual Extrusion'. The estimated print time is 2 hours 13 minutes.