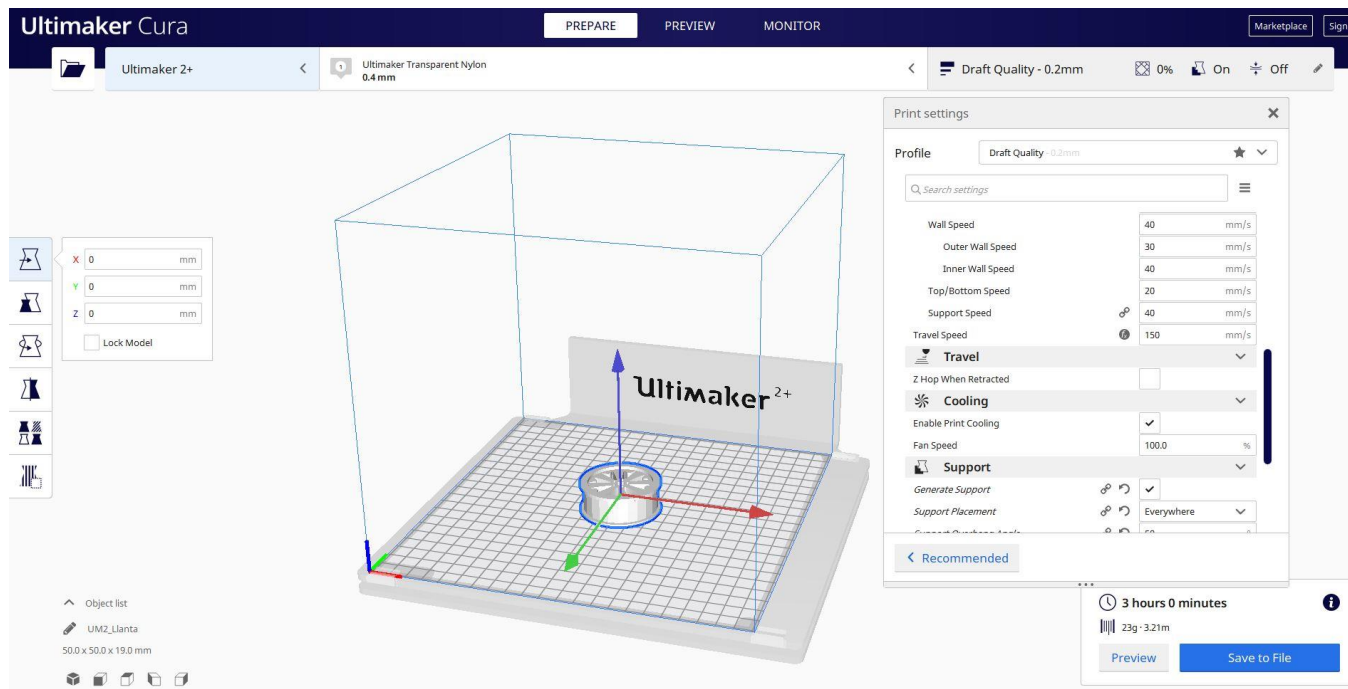




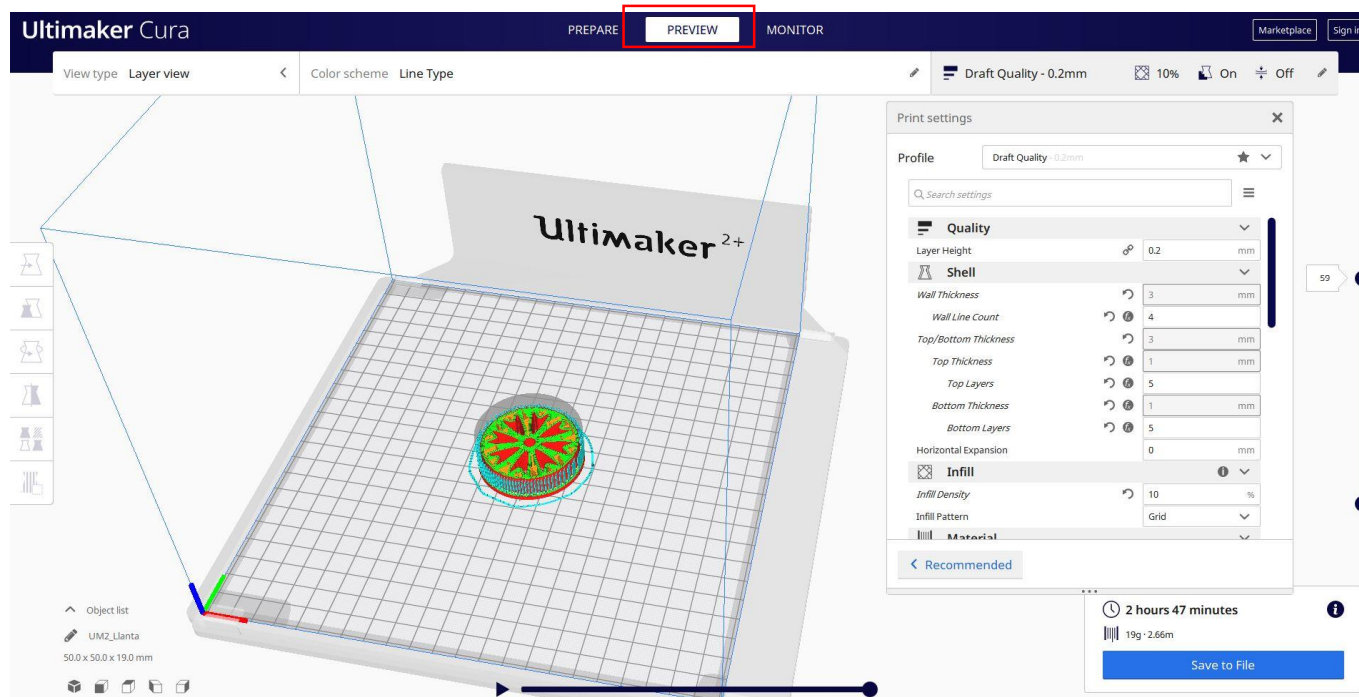
Document 10 – LLANTA

1. Import the file on the Slicing Software ("Cura") and orient the piece in the best way to be printed.





2. I enter all the correct printing parameters (layer height, wall thickness, infill, support, speed, temperature, ...) and check for any problems from the "Preview"





3. At this point I can save the ".Gcode" file to send to the machine.

The screenshot displays the Ultimaker Cura software interface. The main window shows a 3D model of a printed part on a grid. A 'Save to File' dialog box is open, showing the file name 'UM2_Llanta' and the file type 'G-code File (*.gcode)'. The 'Salva' button is circled in red. The 'Print settings' panel is visible on the right, showing various parameters such as Layer Height, Wall Thickness, and Infill Density. The estimated print time is 2 hours 47 minutes.

Ultimaker Cura

PREPARE PREVIEW MONITOR

Marketplace Sign in

Ultimaker 2+ Ultimaker Transparent Nylon 0.4 mm

Draft Quality - 0.2mm 10% On Off

Save to File

« 210423_Cesar » File da stampare » Llanta

Cerca in Llanta

Organizza Nuova cartella

Questo PC

Desktop

Documenti

Download

Immagini

Musica

Oggetti 3D

Video

Windows-SSD (C:

Rete

Nessun elemento corrisponde ai criteri di ricerca.

Nome file: UM2_Llanta

Salva come: G-code File (*.gcode)

Salva Annulla

Nascondi cartelle

Print settings

Profile: Draft Quality - 0.2mm

Quality

Layer Height: 0.2 mm

Shell

Wall Thickness: 3 mm

Wall Line Count: 4

Top/Bottom Thickness: 3 mm

Top Thickness: 1 mm

Top Layers: 5

Bottom Thickness: 1 mm

Bottom Layers: 5

Horizontal Expansion: 0 mm

Infill

Infill Density: 10 %

Infill Pattern: Grid

Material

Recommended

2 hours 47 minutes

19g · 2.66m

Preview Save to File