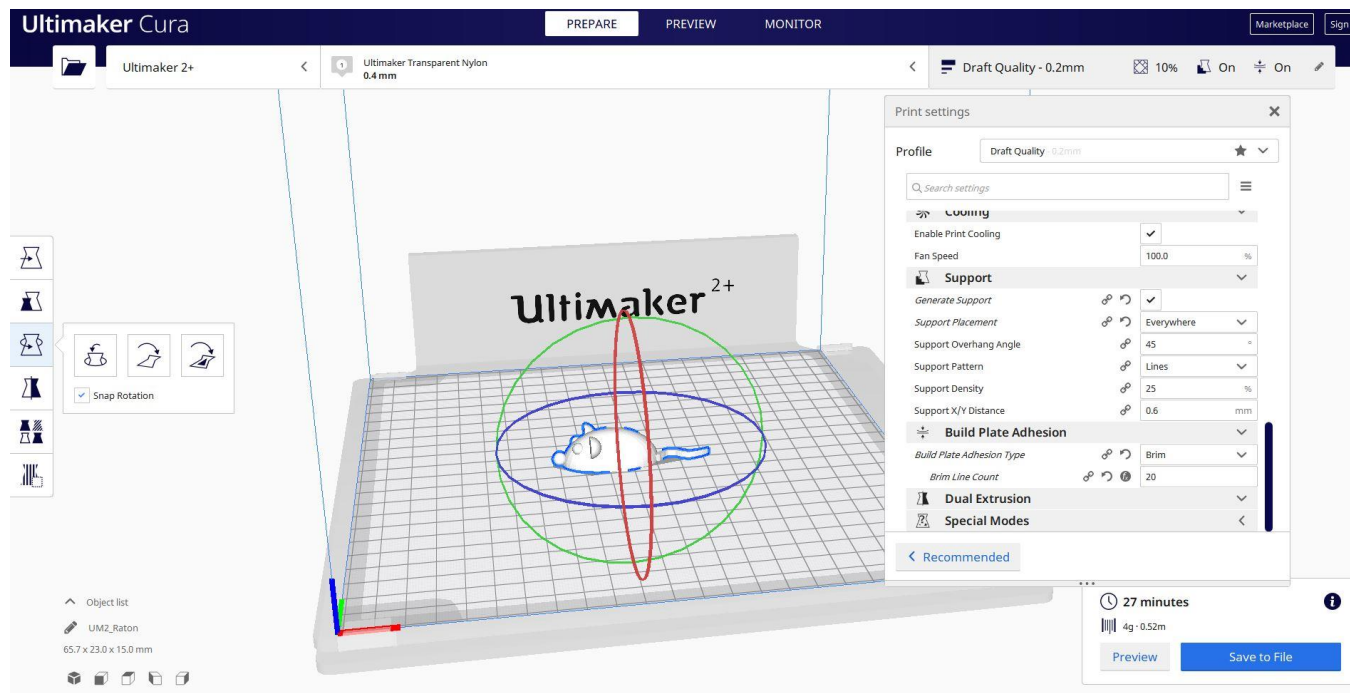




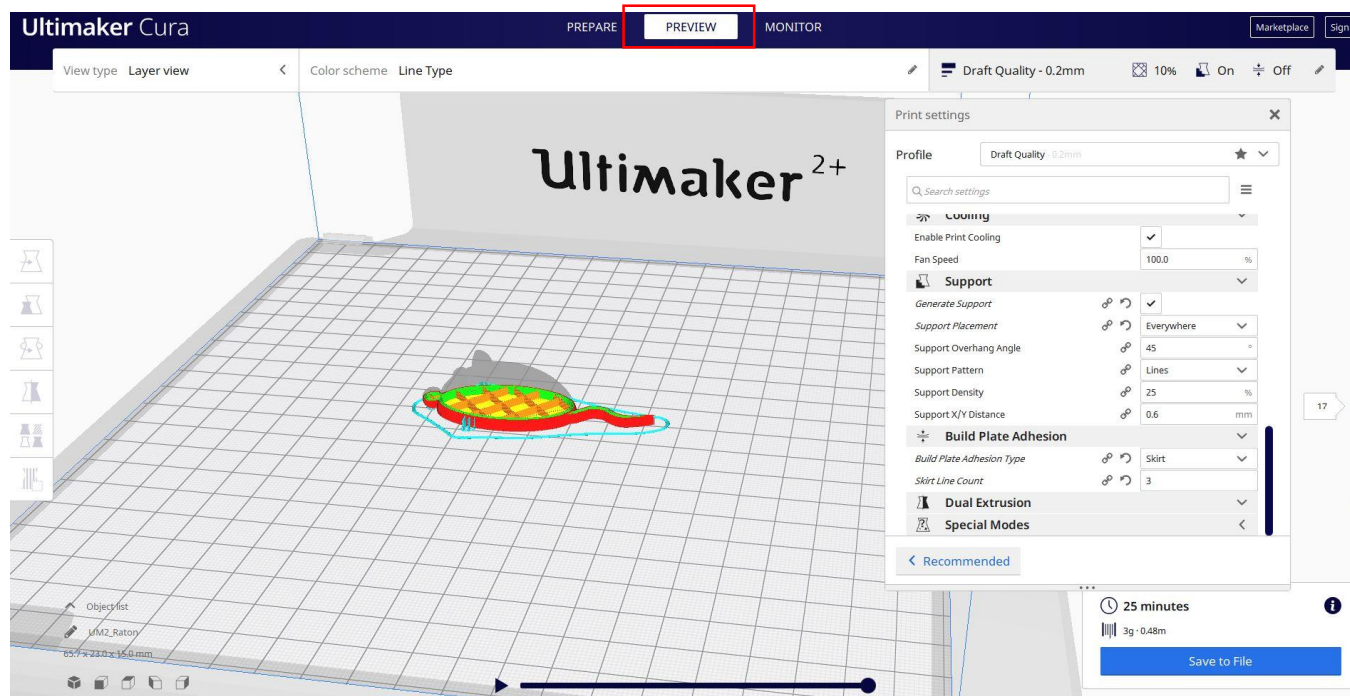
Document 17 - RATON

1. Import the file on the Slicing Software ("Cura") and orient the piece in the best way to be printed.





2. I enter all the correct printing parameters (layer height, wall thickness, infill, support, speed, temperature, ...) and check for any problems from the "Preview"





3. At this point I can save the ".Gcode" file to send to the machine.

The screenshot displays the Ultimaker Cura software interface. A 'Save to File' dialog box is open, showing the file path '210423_Cesar > File da stampare > Raton'. The 'Nome file' field contains 'UM2_Raton' and the 'Salva come' field is set to 'G-code File (*.gcode)'. The 'Salva' button is circled in red. The background shows the 3D model of a mouse and the 'Print settings' panel on the right, which includes sections for Cooling, Support, Build Plate Adhesion, Dual Extrusion, and Special Modes. A status bar at the bottom right indicates a print time of 25 minutes and a weight of 3g · 0.48m.