



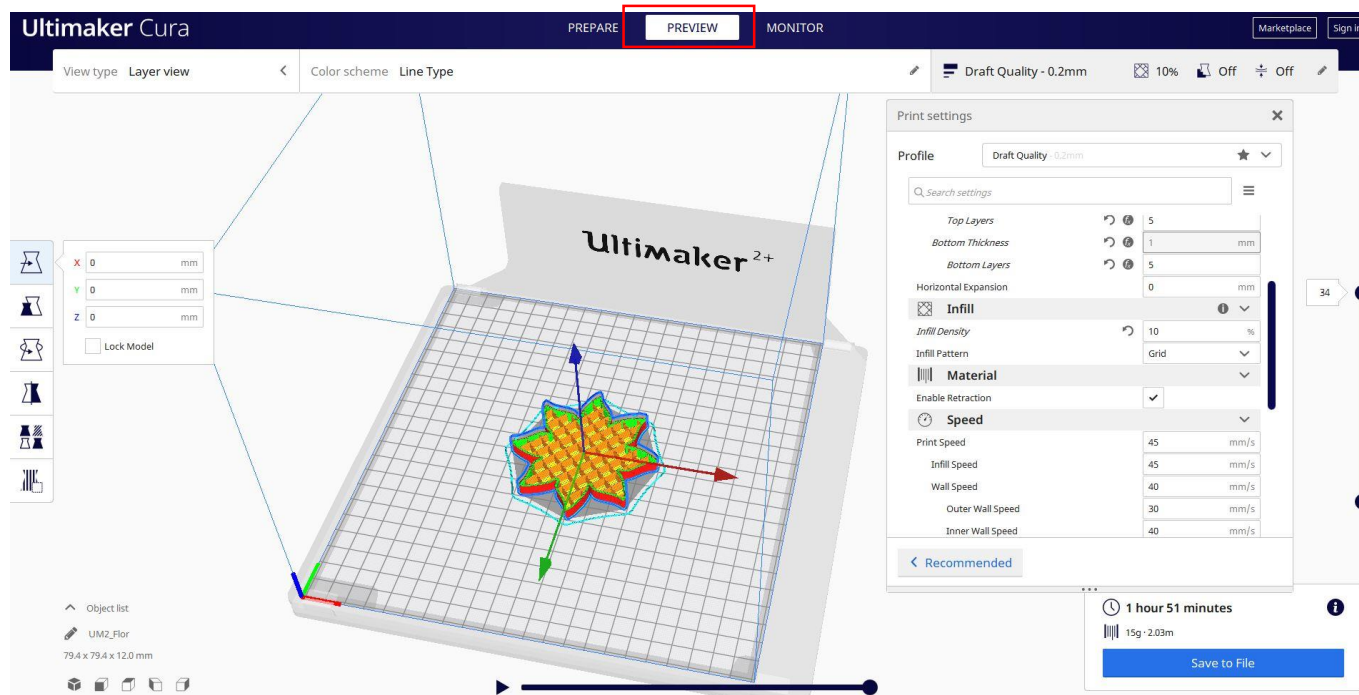
Document 7 – FLOR

1. Import the file on the Slicing Software ("Cura") and orient the piece in the best way to be printed.

The screenshot displays the Ultimaker Cura software interface. The top navigation bar includes 'PREPARE', 'PREVIEW', and 'MONITOR' tabs. The main workspace shows a 3D model of a gear-like part on a print bed. The left sidebar contains various tool icons and coordinate input fields (X: 0 mm, Y: 0 mm, Z: 0 mm). The right sidebar displays 'Print settings' for a 'Draft Quality - 0.2mm' profile, including parameters like Top/Bottom Thickness, Infill Density, and Print Speed. A bottom status bar shows a print time of 1 hour 51 minutes and a 'Save to File' button.



2. I enter all the correct printing parameters (layer height, wall thickness, infill, support, speed, temperature, ...) and check for any problems from the "Preview"





3. At this point I can save the ".Gcode" file to send to the machine.

The screenshot shows the Ultimaker Cura software interface. A 'Save to File' dialog box is open, displaying the file path '210423_Cesar > File da stampare > Flor'. The file name is 'UM2_Flor' and the file type is '3MF file (*.3mf)'. The 'Salva' button is circled in red. The background shows the 'Print settings' panel with various parameters like 'Top Layers', 'Bottom Thickness', 'Bottom Layers', 'Horizontal Expansion', 'Infill Density', 'Infill Pattern', 'Material', 'Enable Retraction', and 'Speed'. The 'Print settings' panel also shows a 'Recommended' button and a 'Save to File' button. The bottom right corner of the interface displays a print time of '1 hour 51 minutes' and a material weight of '15g - 2.03m'.